Issue: Difficulty adjusting "Line to TX Audio Level" and "RX Audio to Line Level".
Affected Models: LZA 2027 Tone Termination Panel
Recommended Action: Perform the corrective action outlined in this bulletin if your unit exhibits this condition.

NOTE: A parts kit for this modification may be obtained from the RELM Wireless Service Department by calling 1-800-422-6281

References: LZA2027 Tone Termination Panel Instruction and Programming Manual, P/N 0300-30944-900, Rev. 12-02

## Parts and Equipment Requirements:

1-100K (RELM p/n 4704-00104-032)
1-10K (RELM p/n 4704-00103-032)
1 - Low wattage soldering iron.
1 - Phillips head screwdriver; \#0 tip.

## Procedure:

1. Disassemble as stated in section 2.4 of the LZA2027 Tone Termination Panel Instruction and Programming Manual.
2. Modification (See Fig. 1 for parts placement)
a. Replace R69 with 100K (RELM p/n 4704-00104-032)
b. Replace R80 with 10K (RELM p/n 4704-00103-032)
3. If Technical Service Bulletin \#1014 has not been implemented, it is recommended to do so now. Skip step 4.
4. If Technical Service Bulletin \#1014 has been implemented, then do the follow adjustments (See Figure 1 for parts placement):
a. RX Audio to Line Level - While injecting a standard input signal from your RF generator ( -60 dBm RF , 3 kHz wideband mode or 1.5 kHz narrowband mode deviation of 1 kHz tone), adjust R 92 until $0.24 \mathrm{Vrms}(-10 \mathrm{dBm})$ is measured on the remote line.
b. Line to TX Audio Level - While transmitting and modulating into the remote handset, adjust R90 until the deviation starts to limit just above 4 kHz . Do not exceed 5 kHz .

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5. Re-assemble as stated in section 2.4 of the LZA2027 Tone Termination Panel Instruction and Programming Manual.


Figure 1 - Parts Placement

