



LAA0654 ALPHANUMERIC KEYBOARD/DISPLAY INSTALLATION KIT

I. INTRODUCTION

This kit includes the parts necessary to install an LAA0654 Alphanumeric Keyboard/Display assembly.

II. PARTS INCLUDED

Description	Qty	Part Number
Alphanumeric Keyboard/Display Assembly	1	7010-30968-500

III. INSTALLATION PROCEDURE

Refer to the Front Cover Assembly illustration in Section VI of the appropriate service manual. Refer to the maintenance section of the appropriate service manual for additional disassembly instructions.

1. Remove the battery from the radio.
2. Remove the screws that secure the back cover and heat sink cover.
3. Remove the back cover from the radio.
4. Carefully separate the front cover from the radio.
5. Disconnect the flex cable from the options board.
6. Remove the four screws that hold the keyboard to the front cover.
7. Remove the existing keyboard/display.
8. Insert the keyboard/display assembly and seat it firmly in the sockets on the options board.
9. Secure the keyboard to the front cover using the four screws previously removed.
10. Trim the keyboard leads flush to the sockets on the options board.
11. Connect the flex cable to the options board.
12. Replace the front cover assembly on the radio.
13. Replace the back cover and secure with the screws previously removed.